

PREPARED FOR WISCONSIN DEPARTMENT OF NATURAL RESOURSES

WDNR - FOX RIVER DETAILED EVALUATION OF ALTERNATIVES REPORT -

SUPPLEMENT IV - ENGINEERING CONCEPT DRAWINGS

WISC1-15933-121

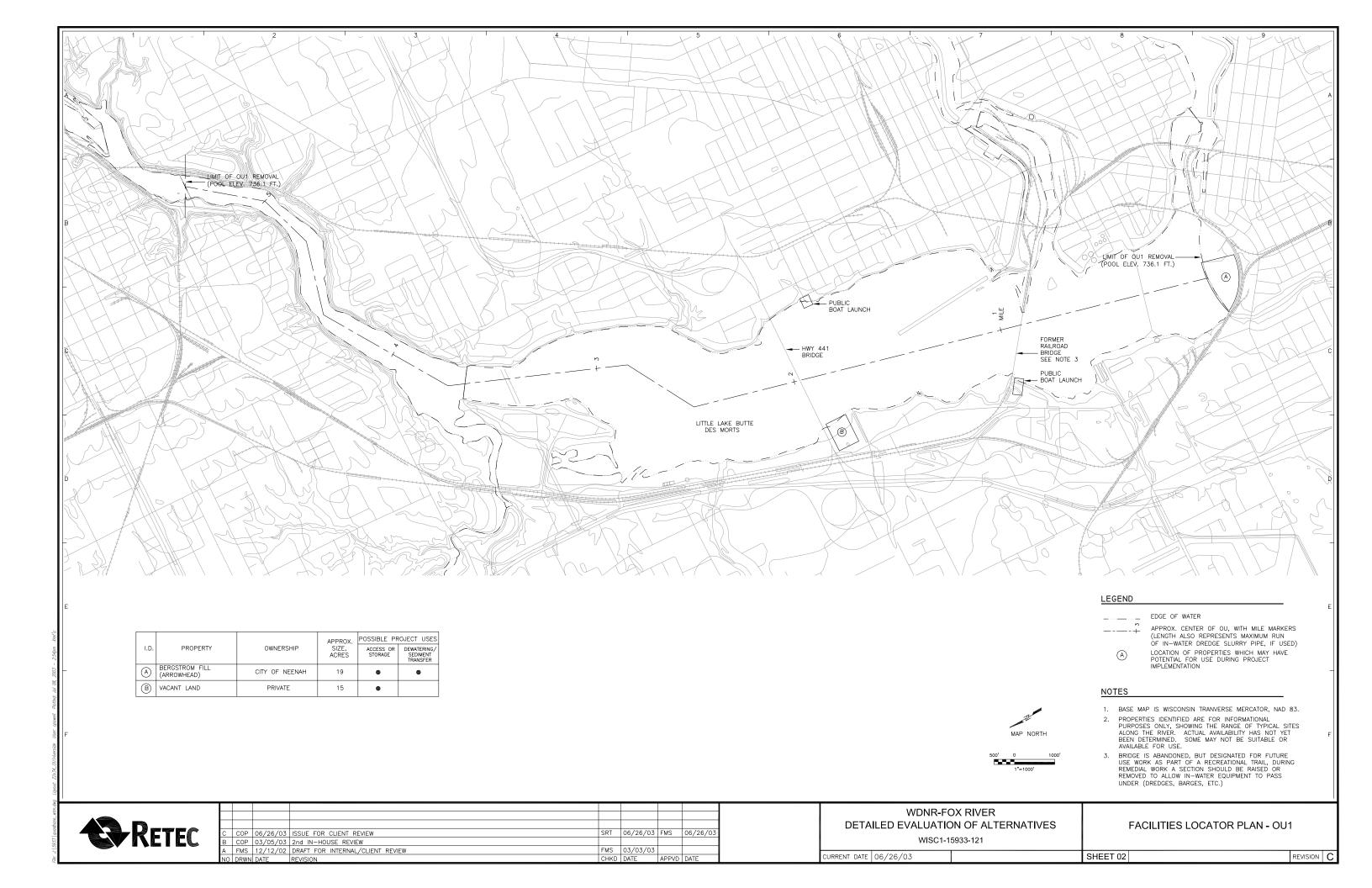
PREPARED BY
THE RETEC GROUP, INC.
MAY 2003

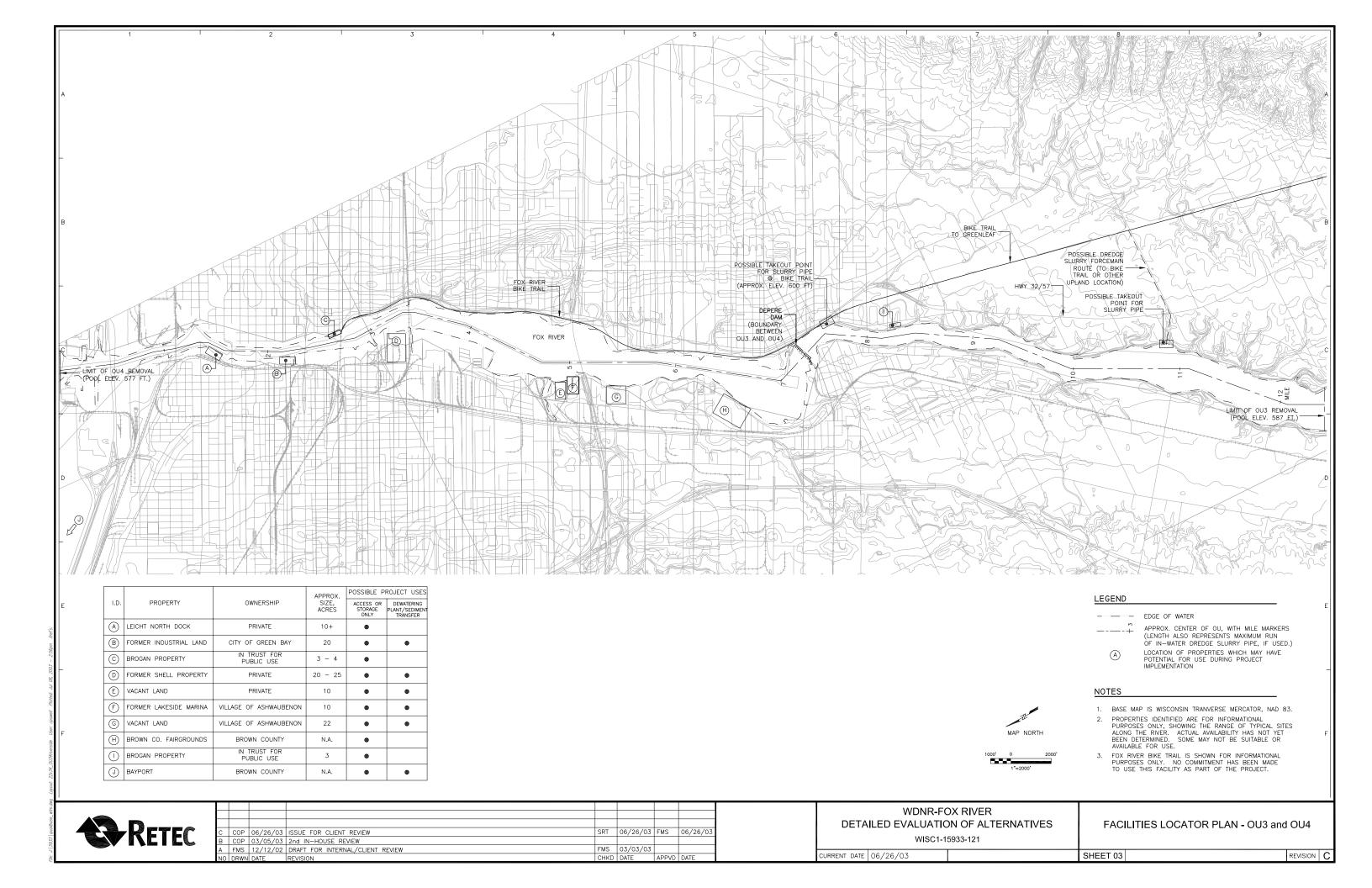
SHEET INDEX

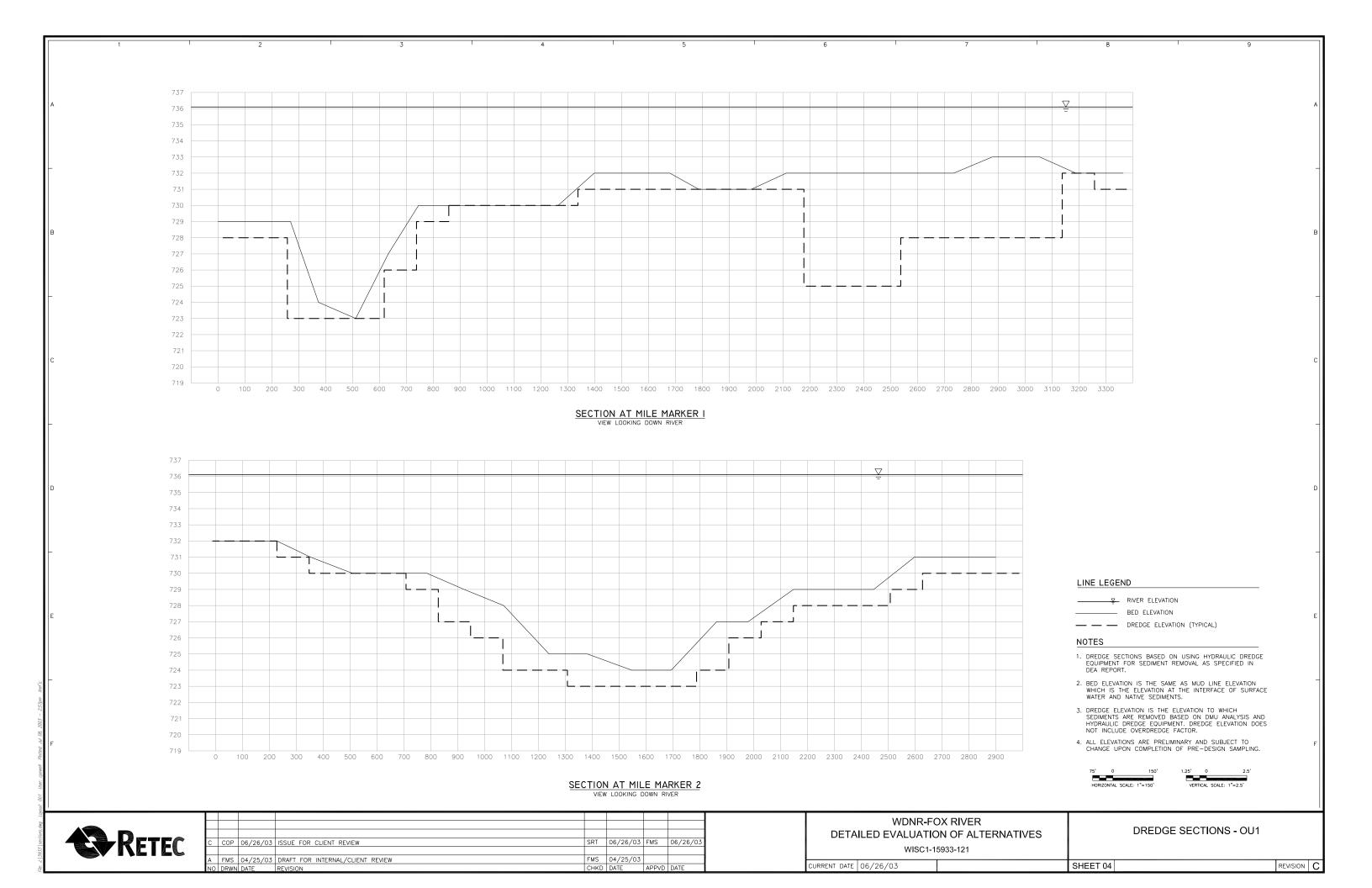
Sheet little	neet No.
Title Sheet	01
Facilities Locator Plan - OU1	02
Facilities Locator Plan - OU3 and OU4.	03
Dredge Sections - OU1	04
Dredge Sections - OU3	, ,05
Dredge Section - OU4	, ,06
Dredge Section - OU4 (Continued)	07
Block Diagram - Hybrid Dredging	8
Process Flow Diagram - Solids Dewatering (Mechanical).	, ,09
Process Flow Diagram - Wastewater Treatment	10
Block Diagram - Vitrification	. ,11
Facility Plan, Type II - Dewatering, Wastewater Treatment and Solids Loadout	12
General Arrangement - Dewatering Building	13
General Arrangement - Wastewater Treatment Building	14
Schematic Sections - Dewatering Building, Wastewater Treatment Building, and Filter Cake Staging Area	, ,15
Liner Plan - NR213 Settling Basins	16
Typical Section - NR213 Settling Basins	17
Liner Plan - NR500 Monofill, Type A, for OU3 and OU4 Passively Dewatered Sediment	18
Typical Section - NR500 Monofill, Type A, for OU3 and OU4 Passively Dewatered Sediment	19
Liner Plan - NR500 Monofill, Type B, for OU3 and OU4 Mechanically Dewatered Sediment	. ,20
Final Grades Plan - NR500 Monofill, Type B, for OU3 and OU4 Mechanically Dewatered Sediment	21
Typical Section - NR500 Monofill, Type B, for OU3 and OU4 Mechanically Dewatered Sediment	22
Liner Plan - NR500 Dewatering Landfill for OU3 and OU4	23
Typical Section - NR500 Dewatering Landfill for OU3 and OU4	24
Typical Details - Land Based Facilities	25

WDNR - FOX RIVER
DETAILED EVALUATION OF ALTERNATIVES
WISC1-15933-121

REVISION C







587 586 585 584 584 583 583 582 581 580 580 579 578 578 577 576 576 575 574 574 573 573 572 572 570 569 569 568 567 566 565 565 200 300 400 500 600 200 300 400 500 600 700 800 900 1000 1100 1200 1300 1400 1500 1600 1700 1800 1900 2000 2100 2200 2300 2400 2500 2600 2700 SECTION AT MILE MARKER 12 SECTION AT MILE MARKER 8 VIEW LOOKING DOWN RIVER VIEW LOOKING DOWN RIVER LINE LEGEND — Ţ RIVER ELEVATION BED ELEVATION ___ _ DREDGE ELEVATION (TYPICAL) DREDGE SECTIONS BASED ON USING HYDRAULIC DREDGE EQUIPMENT FOR SEDIMENT REMOVAL AS SPECIFIED IN DEA REPORT. 2. BED ELEVATION IS THE SAME AS MUD LINE ELEVATION WHICH IS THE ELEVATION AT THE INTERFACE OF SURFACE WATER AND NATIVE SEDIMENTS. DREDGE ELEVATION IS THE ELEVATION TO WHICH SEDIMENTS ARE REMOVED BASED ON DMU ANALYSIS AND HYDRAULIC DREDGE EQUIPMENT, DREDGE ELEVATION DOES NOT INCLUDE OVERDREDGE FACTOR. 4. ALL ELEVATIONS ARE PRELIMINARY AND SUBJECT TO CHANGE UPON COMPLETION OF PRE-DESIGN SAMPLING. 75' 0 150' HORIZONTAL SCALE: 1"=150' WDNR-FOX RIVER RETEC DREDGE SECTIONS - OU3 **DETAILED EVALUATION OF ALTERNATIVES** SRT 06/26/03 FMS 06/26/0 COP 06/26/03 ISSUE FOR CLIENT REVIEW WISC1-15933-121 FMS 04/25/03 CHKD DATE FMS 04/25/03 DRAFT FOR INTERNAL/CLIENT REVIEW REVISION C CURRENT DATE 06/26/03 SHEET 05

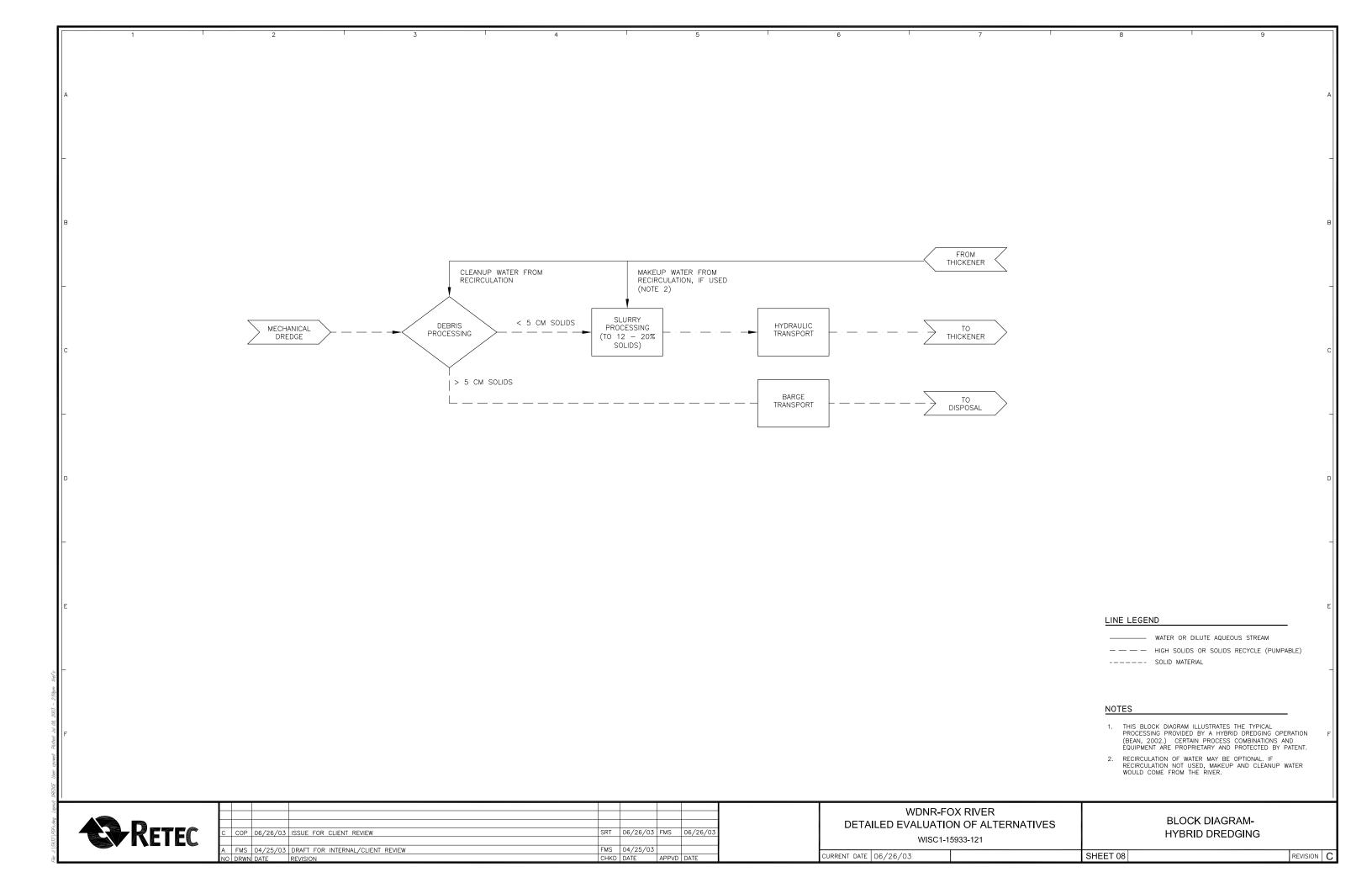
578 576 574 572 570 567 563 559 557 556 553 LINE LEGEND 552 _______ RIVER ELEVATION ----- BED ELEVATION - - DREDGE ELEVATION (TYPICAL) 550 NOTES DREDGE SECTIONS BASED ON USING HYDRAULIC DREDGE EQUIPMENT FOR SEDIMENT REMOVAL AS SPECIFIED IN DEA REPORT. 548 547 BED ELEVATION IS THE SAME AS MUD LINE ELEVATION WHICH IS THE ELEVATION AT THE INTERFACE OF SURFACE WATER AND NATIVE SEDIMENTS. 300 400 500 600 700 800 900 1000 1100 1200 1300 1400 1500 1600 1700 1800 1900 2000 2100 2200 2300 2400 2500 2600 DREDGE ELEVATION IS THE ELEVATION TO WHICH SEDIMENTS ARE REMOVED BASED ON DMU ANALYSIS AND HYDRAULIC DREDGE EQUIPMENT. DREDGE ELEVATION DOES NOT INCLUDE OVERDREDGE FACTOR. SECTION AT MILE MARKER 7
VIEW LOOKING DOWN RIVER 4. ALL ELEVATIONS ARE PRELIMINARY AND SUBJECT TO CHANGE UPON COMPLETION OF PRE-DESIGN SAMPLING. WDNR-FOX RIVER DREDGE SECTION - OU4 DETAILED EVALUATION OF ALTERNATIVES SRT 06/26/03 FMS 06/26/03 C COP 06/26/03 ISSUE FOR CLIENT REVIEW WISC1-15933-121 FMS 04/25/03 DRAFT FOR INTERNAL/CLIENT REVIEW
O DRWN DATE REVISION REVISION C CURRENT DATE 06/26/03 SHEET 06

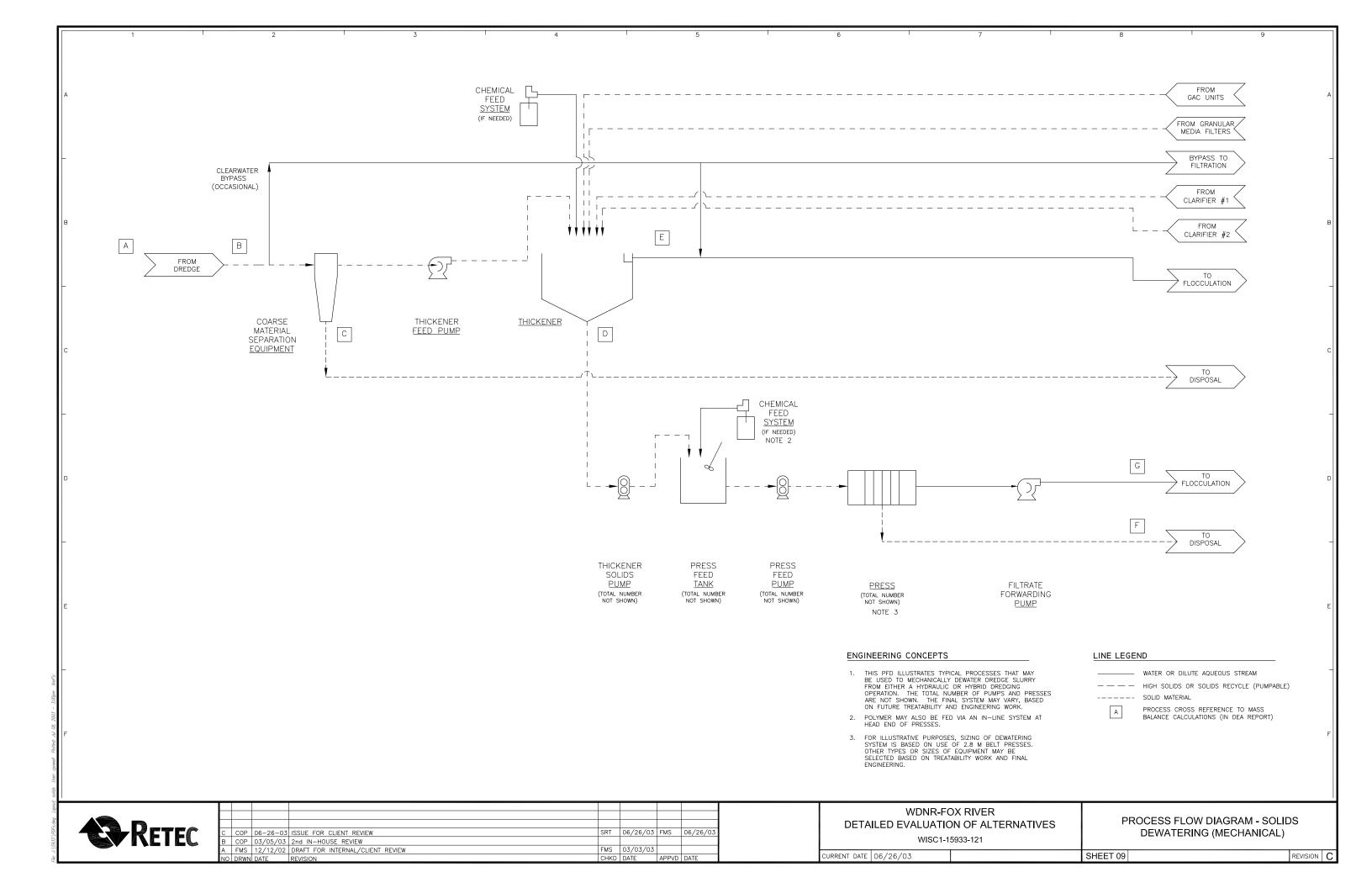
578 576 575 574 573 572 571 570 569 568 567 565 564 563 562 560 559 558 557 556 555 554 LINE LEGEND 553 — Ţ RIVER ELEVATION 552 ----- BED ELEVATION — — DREDGE ELEVATION (TYPICAL) 550 NOTES 549 DREDGE SECTIONS BASED ON USING HYDRAULIC DREDGE EQUIPMENT FOR SEDIMENT REMOVAL AS SPECIFIED IN DEA REPORT. 548 BED ELEVATION IS THE SAME AS MUD LINE ELEVATION WHICH IS THE ELEVATION AT THE INTERFACE OF SURFACE WATER AND NATIVE SEDIMENTS. 547 100 200 300 400 500 600 700 800 900 1000 1100 1200 1300 1400 1500 1600 1700 1800 1900 2000 2100 2200 2300 2400 2500 2600 2700 2800 DREDGE ELEVATION IS THE ELEVATION TO WHICH SEDIMENTS ARE REMOVED BASED ON DMU ANALYSIS AND HYDRAULIC DREDGE EQUIPMENT. DREDGE ELEVATION DOES NOT INCLUDE OVERDREDGE FACTOR. SECTION AT MILE MARKER 5
VIEW LOOKING DOWN RIVER ALL ELEVATIONS ARE PRELIMINARY AND SUBJECT TO CHANGE UPON COMPLETION OF PRE-DESIGN SAMPLING. 75' 0 150' HORIZONTAL SCALE: 1"=150' 1.25' 0 2.5' VERTICAL SCALE: 1"=2.5' WDNR-FOX RIVER RETEC DREDGE SECTION - OU4 (CONTINUED) DETAILED EVALUATION OF ALTERNATIVES COP 06/26/03 ISSUE FOR CLIENT REVIEW SRT 06/26/03 FMS 06/26/03 WISC1-15933-121 FMS 04/25/03 DRAFT FOR INTERNAL/CLIENT REVIEW

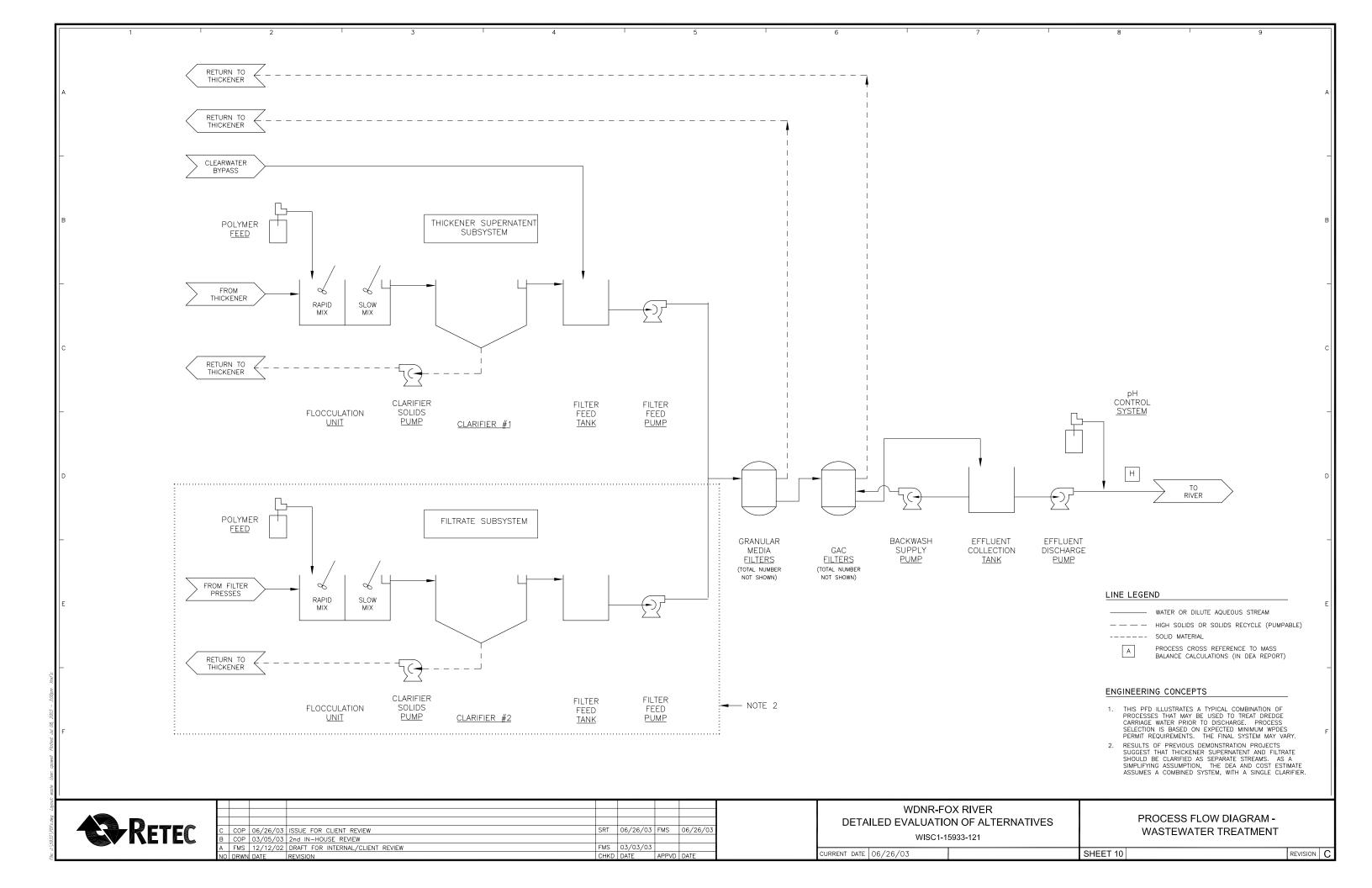
SHEET 07

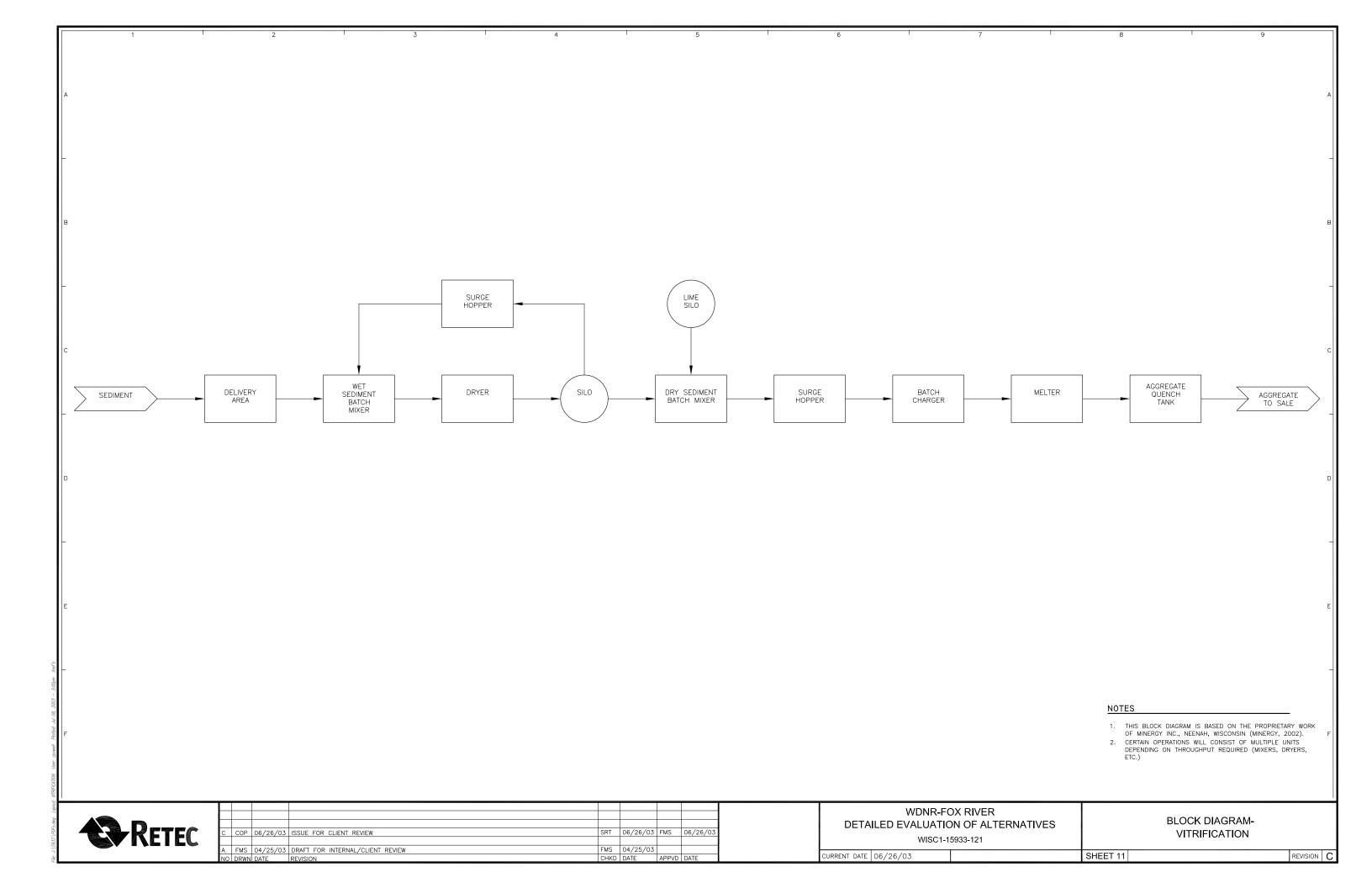
CURRENT DATE 06/26/03

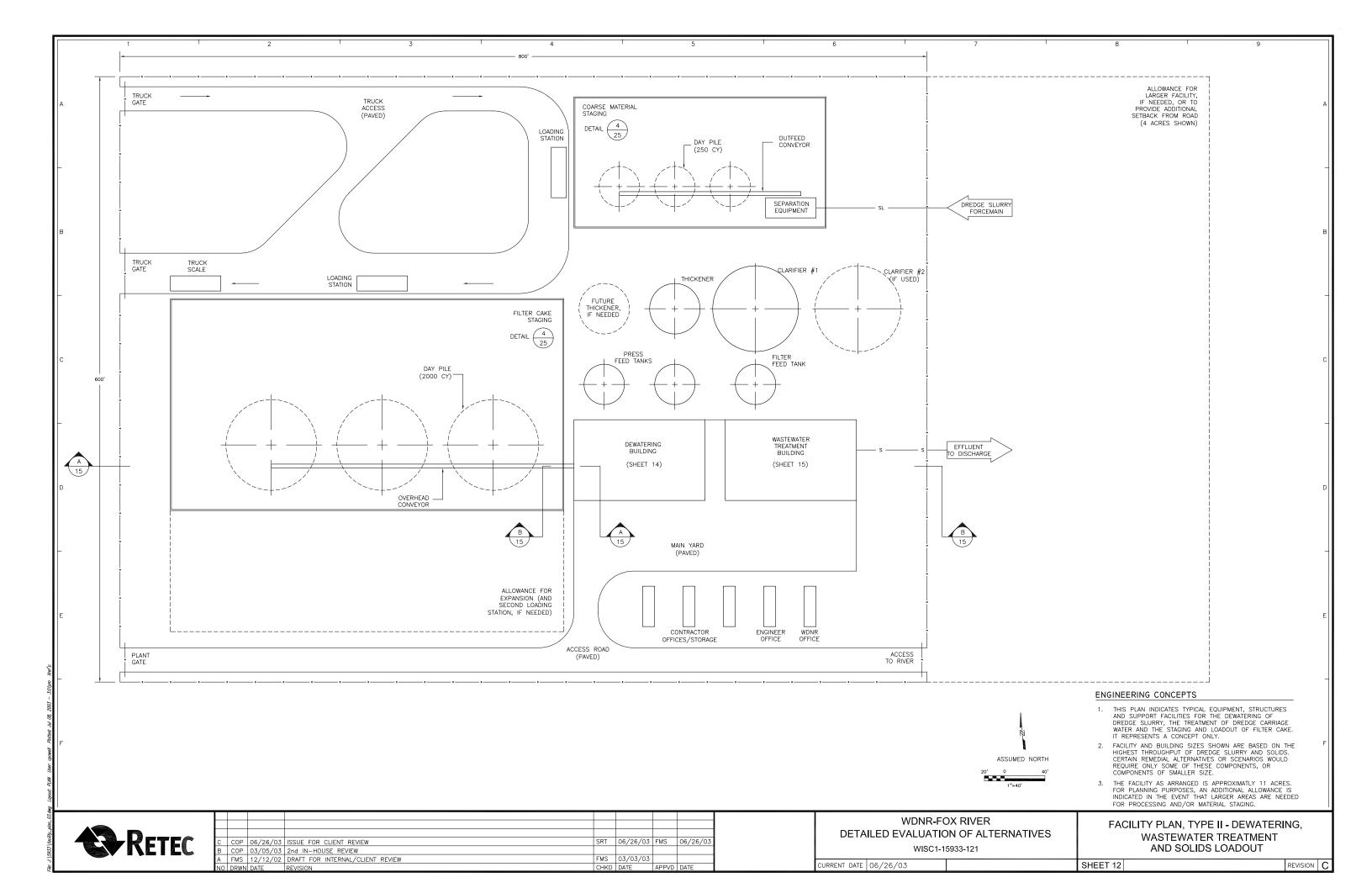
REVISION C

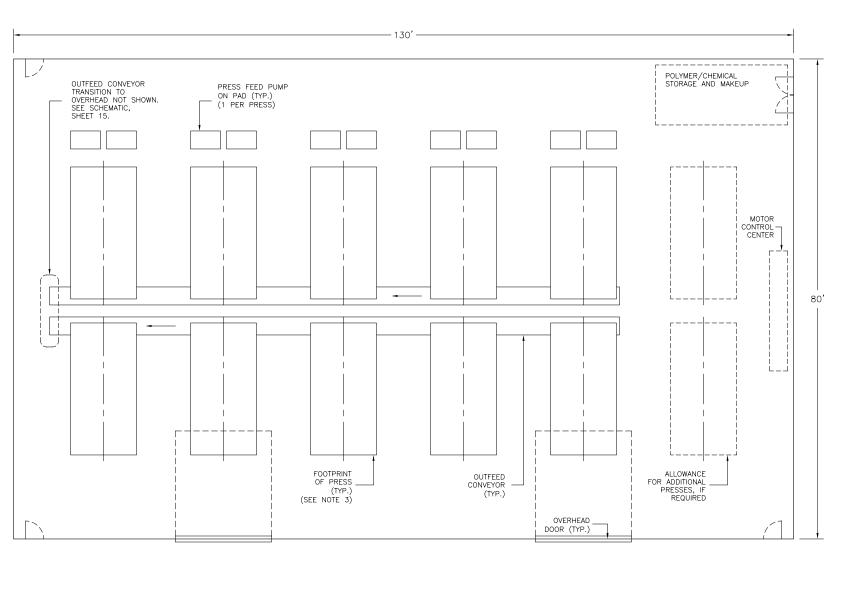












PLAN - DEWATERING BUILDING, TYPE II SEE NOTE 2



ENGINEERING CONCEPTS

- THIS ARRANGEMENT BASED ON PROCESS EQUIPMENT ASSUMPTIONS STATED IN THE DEA REPORT. SIZING OF EQUIPMENT AND FACILITIES IS TYPICAL, AND IS INTENDED TO REPRESENT A GENERAL CONCEPT ONLY.
- 2. THIS "TYPE II" FACILITY IS SIZED TO ACCOMODATE A DREDGE SOLIDS RATE OF 74 TONS/HR FROM A HYBRID DREDGING OPERATION. A SIMILAR "TYPE I" FACILITY FOR A LOWER SLURRY RATE AND LOWER SOLIDS LOADING IS DESCRIBED IN THE DEA REPORT.

 3. FOOTPRINT SHOWN REPRESENTS A 2.8 M BELT PRESS, SIZED FOR 8 DRY TONS SOLIDS PER HOUR, AND USING IN—LINE CHEMICAL ADDITION. OTHER TYPES OR SIZES OF PRESSES MAY BE SELECTED BASED ON FUTURE TREATABILITY WORK AND FINAL ENGINEEERING.



С	COP	06/26/03	ISSUE FOR CLIENT REVIEW	SRT	06/26/03	FMS	06/26/03
В	COP	03/05/03	2nd IN-HOUSE REVIEW				
Α	FMS	12/12/02	DRAFT FOR INTERNAL/CLIENT REVIEW	FMS	03/03/03		
Ν	DRWN	DATE	REVISION	CHKD	DATE	APPVD	DATE

DETA	WDNR-FOX RIVER AILED EVALUATION OF ALTERNATIVES	
	WISC1-15933-121	

GENERAL ARRANGEMENT -DEWATERING BUILDING

CURRENT DATE 06/26/03 SHEET 13 REVISION C

